



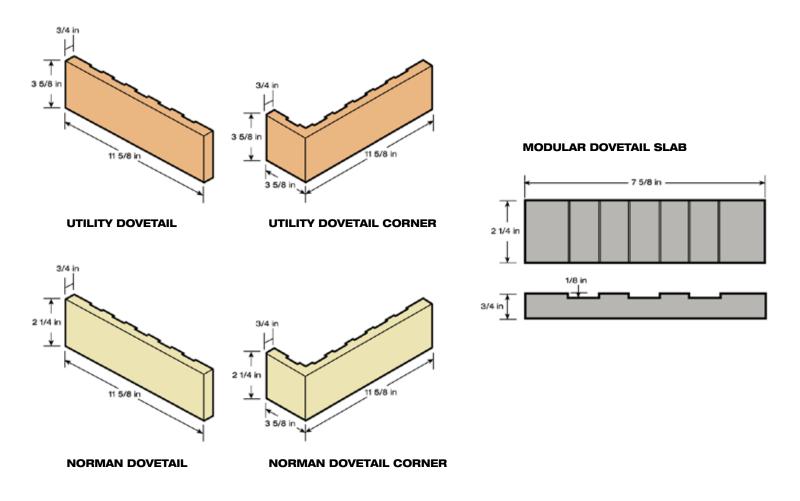
The Standard of Comparison Since 1885
An ISO 9001 Compliant Quality Management System
An ISO 14001 Compliant Environmental Management System

beldenbrick.com / (330) 456-0031

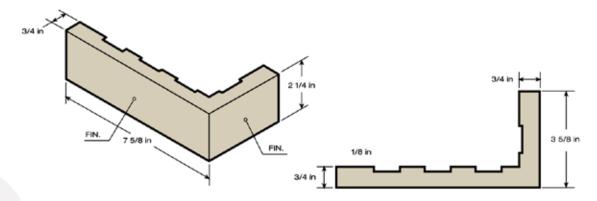




# Thin Brick Dimensions



#### **MODULAR DOVETAIL 90° EXTERNAL CORNER**



\*Dovetail drawings are not representative because Dovetails may vary from Plant to Plant.

# Thin Brick Specifications

#### **ASTM C 1088**

Standard Specification for Thin Veneer Brick Units made from Clay or Shale. In this specification, the term thin veneer brick shall be understood to mean clay masonry unit with a maximum thickness of 1-3/4".

#### **Grade Exterior**

Maximum water absorption by 5 hour boiling

- Average of 5 units 17.0%
- Individual 20.0%

Maximum Saturation Coefficient

- Average of 5 units 0.78
- Individual 0.80

Belden Brick manufactures thin brick to meet Grade Exterior.

# Types:

**TBX** – (Select) – Thin veneer brick for use in general masonry where a higher degree of precision and lower permissible variation in size than permitted for Type TBS is required.

**TBS** – (Standard) – Thin veneer brick for general use in masonry.

**TBA** – (Architectural) – Thin veneer brick for general use in masonry selected to produce characteristic architectural effects resulting from nonuniformity in size and texture of the individual units.

#### **Extruded Brick Units**

Manufactured to Meet Type TBX.

Available in 5/8" to 3/4" Flat Back Units and 3/4" only for Dovetail Units. Dovetail units have 5/8" shell thickness plus 1/8" dovetail = 3/4" overall thickness. Capabilities to manufacture units up to 4" in height and 12" in length. Includes 12 different sizes ranging from Modular (2-1/4"x 7-5/8") to Utility (3-5/8"x 11-5/8").

#### Specify Units with Smooth & Velour Textures for Best Economics.

- Some heavily textured products such as matt, vertical bark & dart-tex textures available on a per job basis.

#### **PCI Precast Requirements:**

- Waxing of Unit Faces Available for Stretchers & Corners.
- Grinding of Units also Available for Length & Height.
- Dimensional Tolerances of Plus 0 / Minus 1/16th"

\*Some extruded products available in PCI Tolerances. Maximum length of 12" and maximum height of 4".

#### **Molded Brick Units**

Manufactured to Meet Type TBA and available in 3/4" Flat Back Units only.

#### **Plant 3 - Antique Colonials**

Modular: 2-1/4" x 7-5/8" Jumbo Standard: 2-5/8" x 8"

#### Plant 3 - Belcrest

Modular: 2-1/4" x 7-5/8"







# **Extruded Thin Brick**

#### Creams











280-284

481-483 Velour

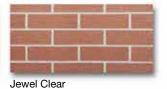
Quaker Blend

**Tans** 

Tumbleweed Velour

### **Pinks**





Jewel Blend

**Buffs** 











461-463 Smooth

470-479 Light Range Smooth

Concord Blend

Desert Sun Smooth









Goldenrod Ironspot

Madrid Blend



Wheatfield Velour

### Reds













Colony Blend



Indian Red Clear



Commodore Full Range Velour

Rubigo Blend Velour

# **Browns** 470-479 Dark Range Smooth 470-479 Medium Range Smooth 8601 8621 8632 Midland Blend Napier Blend Velour Seal Brown Velour Grays **Blacks** 661 Velour 671 Smooth Ebony Black Smooth Sienna Blend Velour 691-693 8520 8521 8522 8523 8531 8532 8533



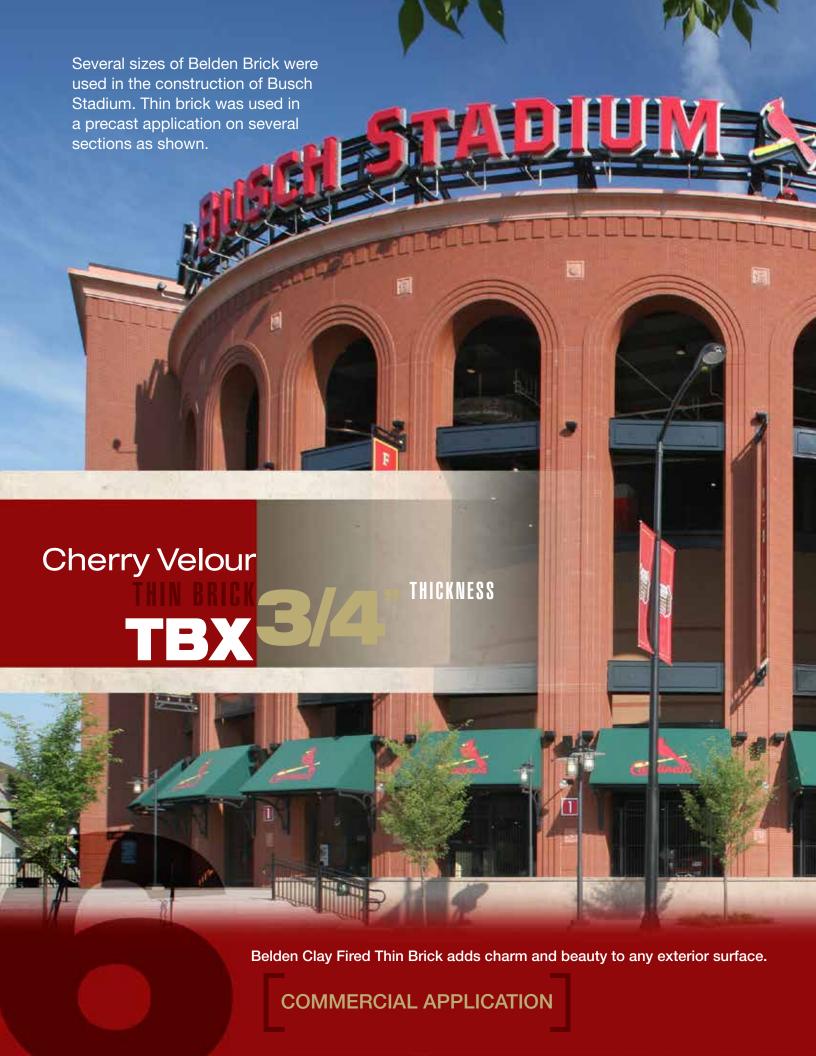
**Empire Gray** 

Field Gray Velour

Due to printing limitations, the color of the brick panels may be slightly different than those represented. We encourage that you request a sample for color matching applications.

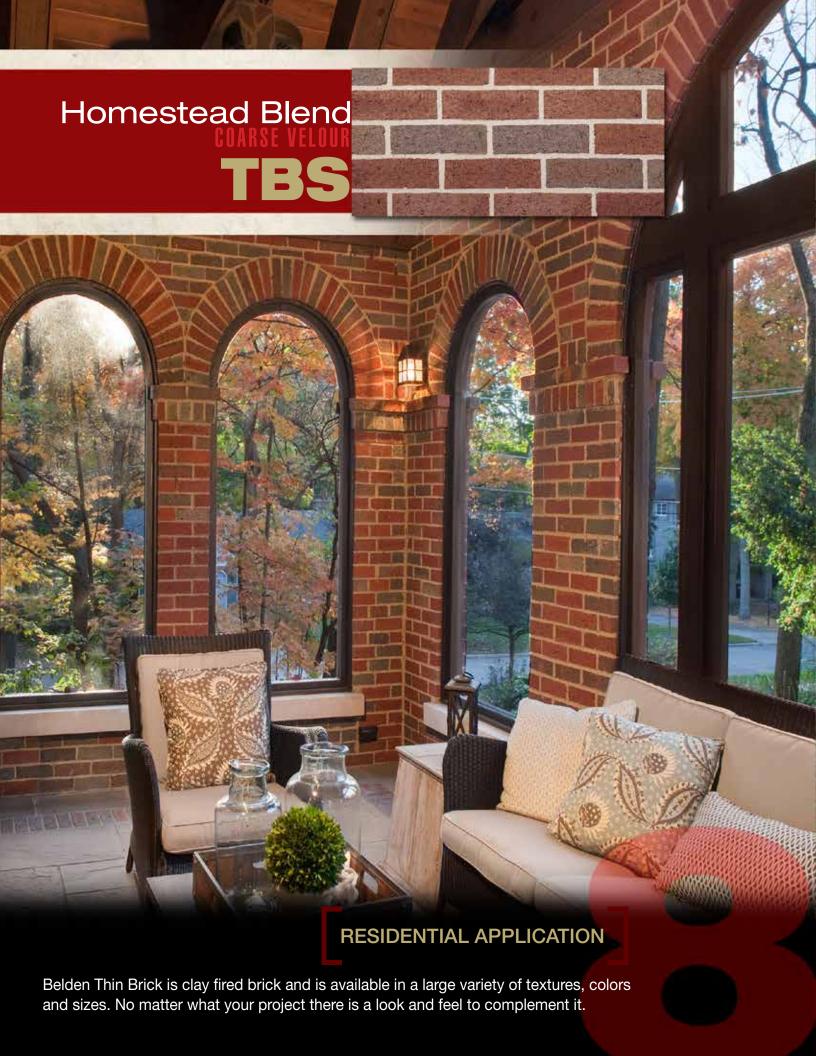
**Dutch Gray Smooth** 

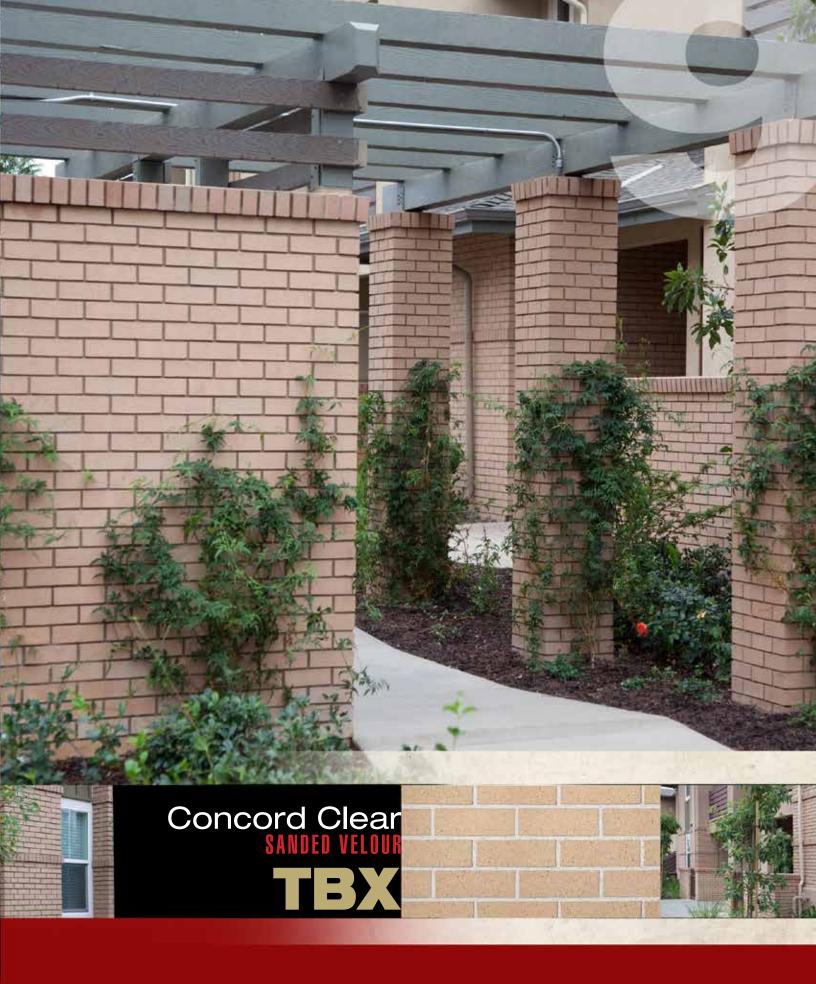
Burbank Full Range





Busch Stadium - Home of the St. Louis Cardinals





# Molded Thin Brick

# **Whites**



Jumbo Arctic Clear



Jumbo Bayport



Belcrest 600



Belcrest 650



Jumbo Polar Blend

### **Tans**



Jumbo Alamo Clear



Jumbo Manchester Blend



Jumbo Meadow Blend



Jumbo Mojave Blend

### **Browns**



Jumbo Garnet Blend



Jumbo Lancaster Blend

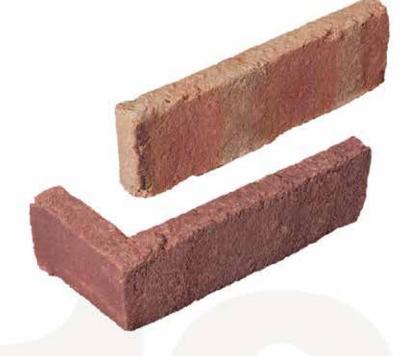
# Grays



Jumbo Harbour Mist Blend

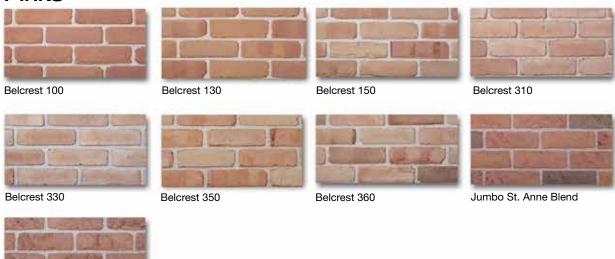


Jumbo Harbour Mist Clear



Due to printing limitations, the color of the brick panels may be slightly different than those represented. We encourage that you request a sample for color matching applications.

# **Pinks**



Jumbo St. Anne Clear

### Reds



Belden Thin Brick is available in a large variety of colors and textures. See all the brick colors available online at beldenbrick.com



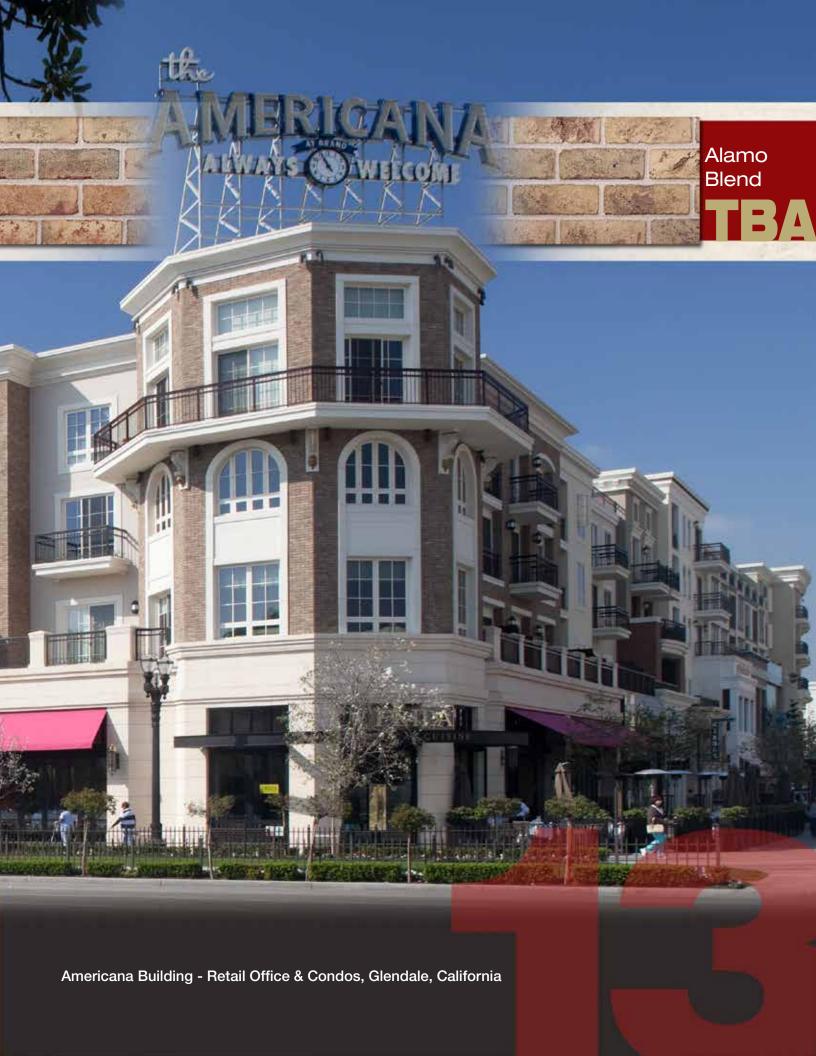


Bridgeport Blend



Above Photo Credit: Eric Figge

**COMMERCIAL APPLICATION** 





**Belden Thin Brick** is clay fired brick and available in a large variety of textures, colors and sizes. Check our website at www.beldenbrick.com for a complete listing. Whether your need is inside or outside, Belden Thin Brick can add a rich, distinct look to your project in less time and cost than you would ever imagine.

Belden Thin Brick can add the warmth and beauty of brick to the inside of your home, office or building. With Belden Thin Brick you can create a unique look for your den, kitchen, recreation room, patio walls or any surface that can use improvement. The uses of Belden Thin Brick are limited only by your imagination.

Outside, transform the exterior of your home from wood or aluminum siding to the rich look of brick. You will find an improvement in sound reduction, energy savings and resale value. Most of all, the character and attractiveness of your brick home will satisfy you for many years of maintenance free living.





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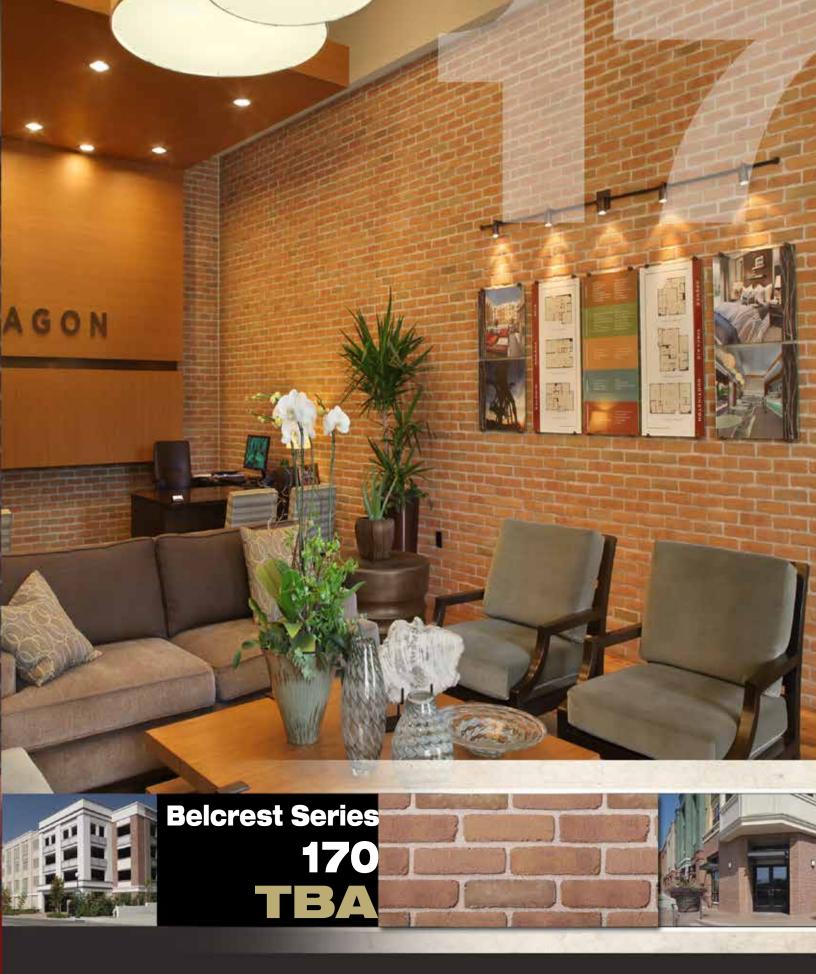




Beechwood Blend

TBA





Belden Thin Brick has become the popular choice for walls inside of offices, in addition to their beauty, a sense of strength and performance is projected.





**COMMERCIAL APPLICATION** 

Consider Belden Thin Brick for remodeling or new projects.

# **Test Data-Test Results on Dimensional Tolerances**

	AVERAGE LENGTH (IN.)	DEVIATION FROM SPECIFICATION	PASS/FAIL
GROUP AVERAGE	7 5/8	1/32	PASS
	AVERAGE HEIGHT (IN.)	DEVIATION FROM SPECIFICATION	PASS/FAIL
GROUP AVERAGE	2 1/4	1/32	PASS
	AVERAGE THICKNESS (IN.)	DEVIATION FROM SPECIFICATION	PASS/FAIL
GROUP AVERAGE	5/8	1/64	PASS

# **AVERAGE THIN BRICK PHYSICAL PROPERTY TEST RESULTS**

ABSORPTION	AVERAGE
24 Hour Submersion in Cold Water (%)	2.13
5 Hour Submersion in Boiling Water (%)	2.71
Saturation Coefficient (Ratio of 24H to 5H)	0.79

#### EFFLORESCENCE NOT EFFLORESCED

MODULUS OF RUPTURE	AVERAGE	
psi	2,608	
MPa	16	

The brick represented by the test results shown here comply with the standards listed below:

ASTM C 1088 Standard Specification for Thin Veneer Brick Units made from Clay or Shale

Grade: Exterior, Interior

Results of Tests on brick conducted in accordance with ASTM C67 Standard Method for Sampling & Testing Brick & Structural Clay Tile

Test Data is available for all styles at www.beldenbrick.com.

Test Data listed is indicative of one product style.

### STANDARD TEST METHODS FOR STRENGTH OF ANCHORS IN CONCRETE WITH MASONRY ELEMENTS

TENSILE BOND STRENGTHAVERAGEpsi349Mode of FailureFACE

AFTER 300 CYCLE FREEZE THAW TESTED IN ACCORDANCE WITH ASTM C-666 METHOD B

TENSILE BOND STRENGTHAVERAGEpsi240Mode of FailureFACE

Results of Tests on Brick conducted in accordance with PCI modified ASTM E 488-03 Test Methods for Strength of Anchors in Concrete and Masonry Elements

# STANDARD TEST METHODS FOR RESISTANCE OF CERAMIC TILE TO CHEMICAL SUBSTANCES

**ACIDS AND BASES** 

TEST SOLUTION VISUAL TEST (AFFECTED / NOT AFFECTED)

Hydrochloric Acid Solution, 10% (v/v) Not Affected

Results of Tests on Brick conducted in accordance with ASTM C650 Standard Method for Sampling and Testing Brick and Structural Clay Tile





